

Thursday, April 30, 2015 12:43:08 PM

132181

Item ID: D3245-043

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Door Assy

Stop *NS2*

Start Date: 4/30/2015 **Start Qty:** 3.00

3

Cust Item ID:

Required Date: 4/30/2015 **Req'd Qty:** 3.00

3

Customer:

Reference:

Approvals:

Process Plan: *MLS*

Date: APR 30 2015

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

[illegible]

Work Order ID 132181***132181***

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Item ID: D3245-043 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Door Assy
Start Date: 4/30/2015 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 4/30/2015 Req'd Qty: 3.00 ***3*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: ST 491	0.00							
130									
Packaging	Memo	0.00	DAS	6					
Packaging			9-89						
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.01							
Quality Control									

MAY 04 2015

MAY 06 2015

MAY 06 2015

Picklist Print

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Work Order ID: 132181

132181

Parent Item: D3245-043

D3245-043

Parent Item Name: Door Assy

Start Date: 4/30/2015

Required Date: 4/30/2015

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev :A New Issue 07-09-11 JLM Verified By:EC
IPP Rev:b ECN 1052 07-10-31 DD verified by: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
127H-35 *127H-35* HALF GROMMET		Purchased	No			100	Each	29.0000	8	24			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		29						DAS	
					m131959	29				24		28	APR 30 2015
											9-89		
2351-20-012-C3Y *2351-20-012-C3Y* STUD		Purchased	No			100	Each	59.0000	8	24			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		59						DAS	
					m132012	59				24		28	
											9-89		
D3245-3 *D3245-3* Door		Manufactured	No			100	Each	0.0000	1	3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		5						DAS	
										131845		28	
											9-89		
D3245-7 *D3245-7* Gasket		Manufactured	No			100	Each	5.0000	1	3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		5						DAS	
					131448	4				3x		28	
					87939	1					9-89		